

## **Declaration of Test Results**

BSI Product Services hereby declares that the item described below has been tested by BSI and complies with the requirements of BS 5467:1997 Excluding clauses 6.3 and 11.3 spark test

The complete detail of the tests performed and the results are recorded in BSI Test Report No: 243/4351381 Dated: 18 March 2003

Description of item tested:

Two samples Electric cable as follows;

1) 4 x 10 mm<sup>2</sup> 2) 4 x 35 mm<sup>2</sup>

Submitted by:

National Cables Industry

P.O.Box 27472 Sharjah

U.A.E

Declaration authorised by:

Mr. Mick Gower

Title Business Sector Manager Testing

Date 18 March 2003

Attention is drawn to the conditions upon which this declaration is issued, namely:

- This declaration does not indicate provide or imply any measure of Approval, Certification, Supervision, Control or Surveillance by BSI to this or any related product.
- This Declaration applied only to the particular sample tested and to the specific tests carried out as detailed in the Report referred to above.
- The general and specific conditions of the BSI Product Services, PS082 apply in all respects. Copies of this leaflet are available on request.

## Test Report



Report No

243/4351381

This Report consists of 12 pages

Client

National Cables Industry P.O.Box 27472 Sharjah U.A.E

Authority & date

Clients order dated 19 July 2002

Items tested

2 samples of Electric Cable

Specification

BS 5467:1997

Excluding clauses 6.3 and 11.3 spark test

Results

The samples submitted complied with the requirements of the Specification For the tests which were requested

Prepared by

Authorized by

G Kelly

C Yogaratnam

Technician

Technician

Technical Engineer

Issue Date

18 March 2003

Conditions of issue

This Test Report is issued subject to the conditions stated in current issue of PS082 'General conditions relating to acceptance of testing'. The results contained herein apply only to the particular sample/s tested and to the specific tests carried out, as detailed in this Test Report. The issuing of this Test Report does not indicate any measure of Approval, Certification, Supervision, Control or Surveillance by BSI of any product. No extract, abridgement or abstraction from a Test Report may be published or used to advertise a product without the written consent of the General Manager, BSI Product Services, who reserves the absolute right to agree or reject all or any of the details of any items or publicity for which consent may be sought.

### 1. Introduction

This Report relates to tests conducted on two samples of electric cable submitted by National Cables Industry, Sharjah, U.A.E.

This Report applies only to the particular samples tested and to the specific tests carried out and detailed within the Report. It does not indicate any measure of Approval, Certification, Supervision, Control or Surveillance by BSI of these or any related products.

### 2. Samples

The client submitted two samples of Electric Cable described as follows;

- 1) 4x10mm<sup>2</sup>
- 2) 4x35mm<sup>2</sup>

### 3. Testing

The samples submitted were subjected to the tests specified in BS 5467:1997 excluding Clauses 6.3 and 11.3 spark test, this test is in the final stage of manufacture.

#### 4. Results

NOTE 1:- The potential variability in, both the items tested and the method of measurement used, means that for measurements close to a specified limit, the level of confidence in a compliance statement may or may not be reduced.

Further advice on the specific measurements in this report that may be affected can be obtained from the report authoriser shown on the front cover.

The results of the tests carried out are detailed in the following report

### 5. Conclusion

The samples submitted complied with the requirements of the Specification for the tests which were requested

PASS

# TESTING OF CABLE MANUFACTURED TO BS 5467:1997 TABLE 10

4 core Conductor size	e: 10 sq.mm
	ASSESSMENT
Clause 12:- Marking	
Elements a,b,c Embossed ELECTRIC CABLE 600/1000V BS 5467	PASS
Marking on 2 line(s) Character size 4 mm. Repeat intervals (a,b,c):-476	mm PASS
Elements d,e Identification of manufacturer Embossed 4x10 MM2 CU/XLPE/SWA/PVC NATIONAL CABLES UAE 2002	PASS
Repeat interval:-480 mm PASS	PASS
Clauses 5, 8, 9, 10 and 11:- Construction	
Sheath colour Black Filler Textile fibres Extruded bedding Conductor:-Circular stranded plain annealed Cu Armoured Galvanised steel wire LH Lay  Core lay up RH Size: 1.24 mm	PASS PASS PASS PASS PASS
Clause 16.3:- Voltage Tests:-	
Complete Cable @ 3.5 kV	PASS
Clauses 9.2 and 11.2:- Bedding thickness and Oversheath thickness	SS
Thickness of oversheath Mean N/A Minimum 1.56 mm	PASS

Date samples received:- 24/01/03	Testing commenced:- 06/02/03	Tested by:- G.Kelly
Date job raised:- 17/07/02	Testing completed:- 18/03/03	Checked by:- C.Yogaratnam

Thickness of extruded bedding Minimum 0.94 mm

0.72

0.83

4 core	Conductor size: 10 sq.mm
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### **ASSESSMENT**

### Tests on individual cores

### Clauses 5, 7 and 16,2

Min (mm)

Clauses 5, 7 and 16.2					
Core I.D and sequence Indelibility Class of conductor No. of Wires	Red P 2 7	Yellow P 2 7	Blue P 2 7	Black P 2 7	PASS PASS PASS PASS
Conductor resistance @ 20°C (ohms/km)  Clauses 6.2:- Insulation	1.06 Thickne	1.40 ss	1.45	1.49	PASS
Mean (mm)	0.80	0.89	0.82	0.76	PASS

0.75

### Overall assessment:- PASS

**PASS** 

0.71

Date samples received	:- 24/01/03	Testing commenced:- 06/02/03	Tested by:- G.Kelly
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4 core			С	onductor si	<b>ze:</b> 10 sq.	mm
					ASSESS	MENT
Clause 17.2:-						
Flame Test on complete cable						PASS
Clauses 6.1, 11.1 and 18.2 :-						
Tensile tests on Sheath Compound Tensile strength unaged (N/mm²) Elongation at Break-unaged (%) Tensile strength aged 7 days Air @ 10% Var Tensile strength aged 7 days Air @ 10% Var.Elongation @ break aged 7 days Air @ Compatibility Tensile Strength after age Compatibility Elongation @ break after Compatibility % Var Tensile Strength Compatibility % Var Elongation at break Assessment of tensile tests on sheath	n air @ 10 @ 100° C 100° C geing er ageing ak	200° C - 2	9 20.1 267 19.8 -2 270 1 20.9 289 4			PASS
Tensile tests on Cores Compound  Tensile strength unaged (N/mm²) Elongation at Break-unaged (%) % Var Tensile strength, aged 7 days	GP8 Red 22.2 571 @ 135° 0	Yellov 20.4 538 Cair	V	Blue 21.8 560	Black 18.9 509	
% Var. Elongation at break, aged 7 da	ys @ 135 -6	5° C air -3		-8	-3	
Compatibility Tensile Strength after ag	geing 22.6	18.6		18.8	15.9	
Compatibility Elongation @ break after Compatibility % Var Tensile Strength Compatibility % Var Elongation at break	545 2	473 -9 -12		498 -14 -11	442 -16 -13	
Assessment of tensile tests on cores						PASS

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N/A = Not Applicable

N/R = Not Requested

N/T = Not Tested

Overall assessment:- PASS

4 core		Cor	ductor	<b>size:</b> 10 sq.	mm
			*******	ASSESS	MENT
Tests on Sheath or complete cable					
Clauses 11.1:-					
Compound Insulation resistance constant @ 20° C I Cold elongation @ -15° C Cold Impact @ -15° C Loss of mass mg/cm² Hot pressure (%) Heat shock test	Mohms.kı	m	9 347.4 0.48 22 PASS		PASS PASS PASS PASS PASS
Clause 9.1:- Tests on Bedding					
Compound		BED			
Tensile strength (N/mm²) Elongation at Break (%)		19.6 284			PASS PASS
Tests on individual cores					
Clauses 6.1 and 18.3:-					
Compound CORE COLOURS Hot set test Max Elongation % Hot set test Permanent Elongation Water absorption (Gravimetric) mg/cm² Insulation resistance constant @ 90° C N % Shrinkage of cores after test 1hr @ 13	169834	Yellow 55 3 0 m 99950	Blue 58 5 0 93703 1.5	Black 55 3 0 126697 1.5	PASS PASS PASS PASS

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Overall assessment:-

**PASS** 

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### TESTING OF CABLE MANUFACTURED TO BS 5467:1997 TABLE 10

4 core	ore Conductor size: 10 sq.mm	
	ASSES	SMENT
Clause 10.3 and 10.5:- Tests on armour		
Armour resistance @ 20°C (ohms/km):	2.96	PASS
Armour wrapping test:		PASS
Mass of Zinc coating on Armour (g/m²):	233	PASS
Tensile test (Aluminium Wire) (N/mm²)		N/A
	Overall assessment:-	PASS

The sample complied with the requirements of the standard

Date samples received:- 24/01/03	Testing commenced:- 06/02/03	Tested by:- G.Kelly
Date job raised:- 17/07/02	Testing completed:- 18/03/03	Checked by:- C.Yogaratnam

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### TESTING OF CABLE MANUFACTURED TO BS 5467:1997 TABLE 10

4 core	Conductor size: 35 sq.mm	
	ASSESSME	NT
Clause 12:- Marking		
Elements a,b,c Embossed ELECTRIC CABLE 600/1000V BS 5467	PA	SS
Marking on 2 line(s) Character size 4 mm. Repeat inter	vals (a,b,c):-471 mm PA	SS
Elements d,e Identification of manufacturer Embossed 4x35 MM2 CU/XLPE/SWA/PVC NATIONAL CABLES U	AE 2002 PA	SS
Repeat interval:-475 mm PASS	PA	SS
Clauses 5, 8, 9, 10 and 11:- Construction		
•	PA PA ore lay up RH PA	.SS .SS .SS .SS
Clause 16.3:- Voltage Tests:-		
Complete Cable @ 3.5 kV	PA	SS
Clauses 9.2 and 11.2:- Bedding thickness and Overs	heath thickness	

Date samples received:- 24/01/03	Testing commenced:- 06/02/03	Tested by:- G.Kelly
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Thickness of oversheath

Thickness of extruded bedding

Mean N/A

Minimum 1.08 mm

Minimum 1.82 mm

**PASS** 

**PASS** 

4 core	Conductor size: 35 sq.mm

AS	SE	SS	M	Ε	N'	T
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### Tests on individual cores

### Clauses 5, 7 and 16.2

Core I.D and sequence Indelibility	Red P	Yellow P	Blue P	Black P	PASS PASS
Class of conductor No. of Wires Conductor resistance	2 7	2 7	2 7	7	PASS PASS
@ 20°C (ohms/km)	0.520	0.514	0.516	0.522	PASS

### Clauses 6.2:- Insulation Thickness

Mean (mm)	1.01	1.06	1.14	1.15	PASS
Min (mm)	0.91	0.85	1.03	1.05	PASS

Overall assessment:- PASS

Date samples received:- 24/01/03		Testing commenced:- 06/02/03	Tested by:- G.Kelly
Date job raised:-	17/07/02	Testing completed:- 18/03/03	Checked by:- C.Yogaratnam

4 core		С	onductor siz	<b>ze:</b> 35 sq.	mm
				ASSESS	MENT
Clause 17.2:-	************				
Flame Test on complete cable					PASS
Clauses 6.1, 11.1 and 18.2 :-					
Tensile tests on Sheath Compound Tensile strength unaged (N/mm²) Elongation at Break-unaged (%) Tensile strength aged 7 days Air @ 10% Var Tensile strength aged 7 days in Elongation @ break aged 7 days Air @ 10% Var.Elongation aged 7 days Air @ 10% Compatibility Tensile Strength after age Compatibility Elongation @ break after Compatibility % Var Tensile Strength Compatibility % Var Elongation at break Assessment of tensile tests on sheath	air @ 10 100° C 100° C leing r ageing	9 20.5 245 20.9 00° C -2 260 6 19.6 190 -4 -22	)		PASS
Tensile tests on Cores Compound  Tensile strength unaged (N/mm²) Elongation at Break-unaged (%) % Var Tensile strength, aged 7 days ( % Var.Elongation at break, aged 7 day Compatibility Tensile Strength after age Compatibility Elongation @ break after	9 eing 15.4 r ageing	3 ° C air 4 14.7	Blue 23.3 589 -13 -8 17.9	Black 22.0 599 3 -5 17.5	
Compatibility % Var Tensile Strength Compatibility % Var Elongation at brea	501 -15 ak -6	438 -20 -17	566 -23 -9	517 -20 -14	
Assessment of tensile tests on cores					PASS

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N/A = Not Applicable

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N/T = Not Tested

Overall assessment :-

**PASS** 

4 core			Conductor size: 35 sq.mm			
				ASSESS		
Tests on Sheath or complete cable						
Clauses 11.1:-						
Compound Insulation resistance constant @ 20° C I Cold elongation @ -15° C Cold Impact @ -15° C Loss of mass mg/cm² Hot pressure (%) Heat shock test	Mohms.kı	m	9 415.9 0.60 16 PASS		PASS PASS PASS PASS PASS	
Clause 9.1:- Tests on Bedding						
Compound		BED				
Tensile strength (N/mm²) Elongation at Break (%)		20.6 286			PASS PASS	
Tests on individual cores						
Clauses 6.1 and 18.3:-						
Compound CORE COLOURS Hot set test Max Elongation % Hot set test Permanent Elongation Water absorption (Gravimetric) mg/cm² Insulation resistance constant @ 90° C I % Shrinkage of cores after test 1hr @ 13	38220	Yellow 58 0 0 m 40463	Blue 58 5 0 91801	Black 55 0 0 52898	PASS PASS PASS PASS	

Date samples received:- 24/01/03		Testing commenced:- 06/02/03	Tested by:- G.Kelly
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Overall assessment:- PASS

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### TESTING OF CABLE MANUFACTURED TO BS 5467:1997 TABLE 10

	Overall assessment:-	PASS	
renene teet (ruennam vvne) (runnin )			
Tensile test (Aluminium Wire) (N/mm²)		N/A	
Mass of Zinc coating on Armour (g/m²):	256	PASS	
Armour wrapping test:		PASS	
Armour resistance @ 20°C (ohms/km):	1.67	PASS	
Clause 10.3 and 10.5:- Tests on armour			
	ASSES:	SMENT	
4 core	Conductor size: 35 sq.mm		

The sample complied with the requirements of the standard

Date samples receive	ed:- 24/01/03	Testing commenced:- 06/02/03	Tested by:- G.Kelly
Date job raised:-	17/07/02	Testing completed:- 18/03/03	Checked by:- C.Yogaratnam